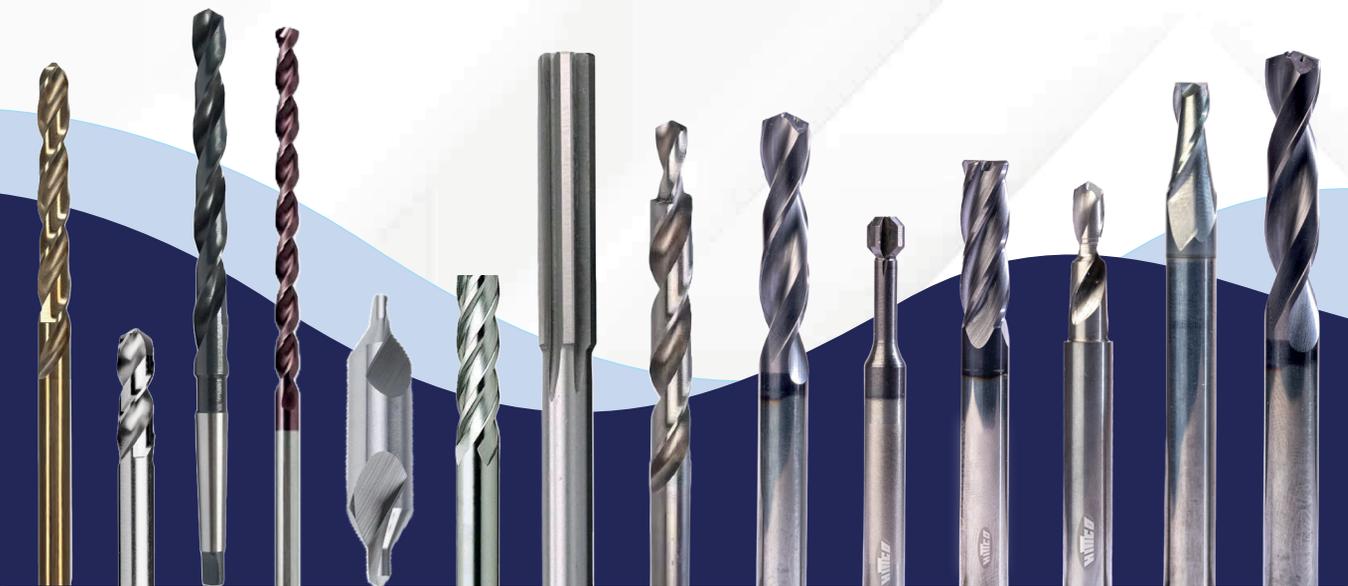




PRICE LIST - 34

W.E.F : 1st April, 2025



NO. 17-C 2ND PHASE, K.I.A.D.B.INDUSTRIAL AREA,
PEENYA, BANGALORE 560 058, KARNATAKA, INDIA
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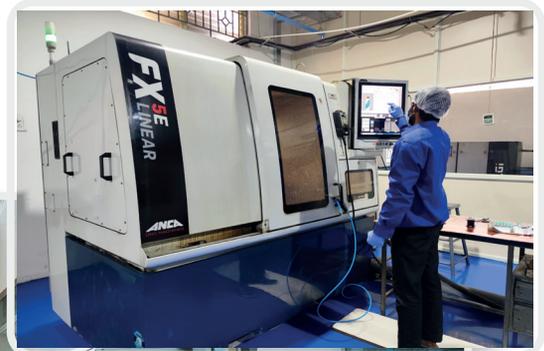
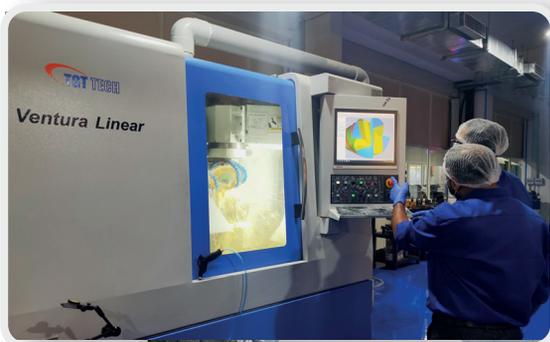
ABOUT US

HITCO, an ISO certified company, manufacturer's precision cutting tools made from prime quality high speed steels of various grades. Tools are produced on latest machinery by dedicated and skilled work team with exacting standards, stringent specification and quality control. HITCO current range of products in HSS family include Twist Drills, Round Blanks, End Mills, Centre Drills, Spotting Drills.

Established in 1974, the company has continuously added new products to its range over the years, latest addition being Solid Carbide Cutting Tools. HITCO has two separate Divisions for manufacturing HSS and SOLID CARBIDE cutting tools.

HITCO undertakes production of cutting tools in HSS grades M-2, M-35 and M-42, HITCO also undertakes production of tools as per specific customer requirements.

HITCO products are distributed throughout the country backed by a team of Marketing/Application Engineers located throughout the Country. HITCO products are exported to over 15 countries in Europe, USA, Africa, the Middle East and Far East.





TERMS OF SUPPLY

1. Prices are exclusive of all taxes.
2. GST Extra.
3. Prices are delivery F.O.R destination.
4. Prices are subject to change without notice.
5. This PRICE LIST is W.E.F. 1st APRIL 2025 and supersedes all previous price lists.
6. Price quoted in the price list are the maximum resale prices and the dealers/ stockists are free to sell the tools at prices lower than these prices fixed by the company.

SALES ENGINEERS AT

BANGALORE

CHENNAI

DELHI

KOLKATA

JAMSHEDPUR



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HITTCO

HSS CUTTING TOOLS

PRICE LIST - 34



www.hittco.com

HSS Parallel Shank Twist Drills Jobber Series

IS: 5101 – 1991
BS: 328 (Part-1) 1986
DIN: 338

DIAMETER			Price per 10 nos (Rs) M2	Price per 10 nos (Rs) M35	Price per 10 nos (Rs) M42
MM	INCH	WG/LG			
0.25 - 0.30	-	-	4700	6204	8366
0.35		80	4700	6204	8366
0.40	1/64"	79	4700	6204	8366
0.45	-	78 to 77	4700	6204	8366
0.50 - 0.55	-	76 to 74	4700	6204	8366
0.60 - 0.65	-	73 to 71	4700	6204	8366
0.70 - 0.75	1/32"	70 to 68	2690	3550	4788
0.80 - 0.85	-	67 to 65	2690	3550	4788
0.90 - 0.95	-	64 to 61	2690	3550	4788
1.00 - 1.45	3/64"	60 to 54	650	858	1157
1.50 - 1.60	1/16"	53	620	818	1104
1.65 - 2.75	5/64, 3/32, 7/64	52 to 36	665	878	1184
2.80 - 3.00	-	35 to 32	730	964	1299
3.05 - 3.15	1/8"	31	870	1148	1549
3.20 - 3.55	9/64"	30 to 28	900	1188	1602
3.60 - 4.00	5/32"	27 to 22	1275	1683	2269
4.05 - 4.40	11/64"	21 to 17	1555	2052	2767
4.45 - 4.80	3/16"	16 to 12	2040	2693	3631
4.85 - 5.00		11 to 9	2213	2921	3939
5.05 - 5.20	13/64"	8 to 6	2135	2818	3800
5.25 - 5.60	7/32"	5 to 3	2275	3003	4049
5.65 - 6.00	15/64	2, 1 & Ltr. A	2560	3379	4557
6.05 - 6.40	1/4"	Ltr. B, C, D, E	2785	3676	4957
6.50 - 6.80	17/64	Ltr. F, G, H	3560	4699	6336
6.90 - 7.20	9/32"	Ltr. I, J, K	3905	5155	6951
7.30 - 7.50	-	Ltr. L, M	4110	5425	7316
7.60 - 7.90	19/64	Ltr. N	4455	5880	7929
8.00 - 8.20	5/16"	Ltr. O, P	4890	6455	8704
8.30 - 8.70	21/64	Ltr. Q, R	5930	7828	10555
8.80 - 9.00	11/32"	Ltr. S,	6245	8243	11116
9.10 - 9.50	23/64	Ltr. T, U	6515	8599	11596

HSS Parallel Shank Twist Drills Jobber Series

IS: 5101 – 1991
BS: 328 (Part-1) 1986
DIN: 338

DIAMETER			Price per 10 nos (Rs) M2	Price per 10 nos (Rs) M35	Price per 10 nos (Rs) M42
MM	INCH	WG/LG			
9.52 – 9.80	3/8"	Ltr. V, W	7380	9742	13136
9.90 – 10.20	25/64"	Ltr. X	8260	10903	14702
10.3 – 10.60	13/32"	Ltr. Y,Z	8960	11827	15948
10.7 – 11.00	27/64"	-	9485	12520	16883
11.1 – 11.40	7/16"	-	10585	13972	18841
11.5 – 11.80	29/64"	-	11170	14744	19882
11.9 – 12.20	15/32"	-	11930	15747	21235
12.3 – 12.60	31/64"	-	12660	16711	22534
12.7 – 13.00	1/2 "	-	13365	17641	23789
13.1 – 13.40	33/64"	-	16615	21931	29574
13.5 – 13.80	17/32"	-	17690	23350	31488
13.9 – 14.25	35/64"	-	19195	25337	34167
14.29 - 14.5	9/16"	-	20135	26578	35840
14.60 – 15.25	37/64, 19/32"	-	21700	28644	38626
15.50 –16.00	39/64, 5/8"	-	23520	31046	41865
16.02 – 16.70	21/32"	-	24280	32049	43218
17.00 - 17.46	11/16"	-	24880	32841	44286
17.50	-	-	26415	34867	47018
18.00 – 18.26	23/32"	-	26910	35521	47899
18.50	-	-	28190	37210	50178
19.05	3/4 "	-	28475	37587	50685
20	-	-	34010	44893	60537

MOQ:- Upto 5.20MM 200 Nos > 5.25 TO 10.50MM 100 Nos > 10.7 0 TO 20MM 50Nos

- > All sizes to be ordered in multiples of tens only.
- > For non-listed intermediate sizes, prices of next higher size will be applicable.
- > Quick Spiral and Slow Spiral Drills – 25% extra.
- > Tenon Surcharge: Upto 6.50 MM-10% extra & Above 6.50 MM 5% extra
- > TiN /TiALN coated drills, Blue Tempered drills will be supplied on request at extra cost.



HSS Parallel Shank Twist Drills Stub Series

IS: 5100 – 1969
 BS: 328 (Part-1) 1986
 DIN: 1897

DIAMETER		Price per 10 nos (Rs) M2
MM	INCH	
1.00 - 1.60	3/64", 1/16 "	650
1.70 - 2.70	5/64", 3/32",	650
2.71 - 2.78	7/64"	650
2.8	-	701
2.81 - 3.00	-	730
3.01 - 3.17	1/8"	855
3.20 - 3.50	9/64"	885
3.60 - 4.00	5/32"	1230
4.10 - 4.40	11/64"	1370
4.50 - 4.80	3/16"	1825
4.90 - 5.20	13/64"	1930
5.30 - 5.50	7/32"	2010
5.60 - 6.00	15/64"	2265
6.10 - 6.40	1/4"	2530
6.50 - 6.90	17/64"	3115
7.00 - 7.30	9/32"	3410
7.40 -7.50	-	3545
7.60 -7.90	19/64"	3905
8.00 -8.20	5/16"	4290
8.30 -8.50	21/64"	5365
8.60 -9.00	11/32"	5590
9.10 -9.50	23/64"	5900
9.60 -9.90	3/8"	7560
10.00 -10.20	25/64"	7560

HSS Parallel Shank Twist Drills Stub Series

IS: 5100 – 1969
BS: 328 (Part-1) 1986
DIN: 1897

DIAMETER		Price per 10 nos (Rs) M2
MM	INCH	
10.30-10.60	13/32	8125
10.70-11.00	27/64	9155
11.10-11.20	7/16"	9545
11.30 -11.80	29/64"	10200
11.90-12.20	15/32"	10796
12.30-12.50	31/64"	11735
12.60-13.00	1/ 2"	11990
13.10-13.20	17/32"	14030
13.30-13.80	-	14960
13.90-14.25	9/16"	16286
14.30-14.50	-	16960
14.60-15.25	19/32"	18345
15.30-16.00	5/8"	18350
16.25-16.70	21/32"	20180
16.75	-	20580
17.00	-	20580
17.25-17.50	11/16"	20955
17.75-18.00	-	21240
18.10-18.50	23/32	21610
18.55-19.05	3/4"	22000
19.25-19.84	25/32	22375
20	-	22970

MOQ: - Up to 5.20MM 200 Nos > 5.30 TO 10.60MM 100 Nos
> 10.70 TO 20MM 50Nos

Notes:

For M35=32% extra on M2 Price

For M42=78% extra on M2 Price

TiN /TiAIN coated, Blue Tempered Drills will be supplied on request at extra cost.

All sizes to be ordered in multiples of tens only.

> For non-listed intermediate sizes, prices of next higher size will be applicable.

> Quick Spiral and Slow Spiral Drills – 25% extra.

Tenon Surcharge: Up to 6.50 MM-10% extra & Above 6.50 MM 5%



HSS Parallel Shank Twist Drills Long Series

IS: 5102 - 1969
 BS: 328 (Part-1) 1986
 DIN: 340

DIAMETER		Price per each (Rs) M2
MM	INCH	
0.6		678
0.65 - 0.75		632
0.80 - 0.85	1/32"	565
0.90 - 0.95		565
1.00 - 2.20	3/64, 1/16, 5/64	345
2.30 - 2.90	3/32 & 7/64	435
3.00 - 3.50	1/8, 9/64	440
3.60 - 4.80	5/32, 11/64, 3/16	475
4.90 - 5.20	13/64	560
5.30 - 5.40		645
5.50	7/32"	645
5.60 - 6.00	15/64"	705
6.10		800
6.20		800
6.30		800
6.35	1/4"	730
6.40 - 6.50		1020
6.60 - 7.80	17/64, 9/32, 19/64	1230
7.90 - 8.40	5/16" 21/64"	1270
8.5		1280
8.60 - 8.70	11/32"	1345
8.80 - 8.90		1625
9.00		1415
9.13	23/64	1596
9.15 - 9.20		1625
9.30 - 9.50	3/8"	1410
9.60 - 9.90	25/64"	1635
10.00		1480
10.10-10.20		1635

HSS Parallel Shank Twist Drills Long Series

IS: 5102 - 1969

BS: 328 (Part-1) 1986

DIN: 340

DIAMETER		Price per each (Rs) M2
MM	INCH	
10.30	13/32	1480
10.40 - 10.50		1775
10.60 - 10.80	27/64	2015
10.90 - 11.10	7/16"	1855
11.2		2160
11.30 - 11.50		2160
11.60 - 11.80	29/64	2160
11.90	15/32	1910
12.00		1970
12.10 - 12.30	31/64	2195
12.40 - 12.70	1/2"	1970
12.80		3017
12.90 - 13.00		2735
13.10 - 13.20	33/64	3040
13.30 - 13.40	17/32	2790
13.50		3040
13.60 - 13.80	35/64	3310
13.90 - 14.25	9/16"	3040
14.30 - 14.50		3186
14.60	37/64	3510
14.70 - 15.00	19/32	3186
15.25		3310
15.48	39/64	3615
15.50	-	3310
15.75	-	3310
15.87	5/8	3310
16.00-16.25	-	3365
16.27	41/64	3740
16.50 - 16.67	21/32	3425

HSS Parallel Shank Twist Drills Long Series

IS: 5102 - 1969
 BS: 328 (Part-1) 1986
 DIN: 340

DIAMETER		Price per each (Rs) M2
MM	INCH	
16.75 – 17.00	-	3510
17.07	43/64	3815
17.25 – 17.46	11/16	3510
17.50 – 17.75	-	3740
17.80 – 18.26	23/32	3815
18.50	-	3970
18.65	47/64"	4005
18.75 – 19.05	3/4	4045
19.25 – 19.45	49/64	4670
19.50 – 19.84	25/32	4275
20.00	-	4535

MOQ: Upto 5.20MM 100 Nos > 5.30 TO 10.50MM 50 Nos
 > 10.60 TO 20MM 30 NOS

Notes:

For M35=32% extra on M2 Price

For M42=78% extra on M2 Price

TiN coated, TiALN coated, Blue Tempered Drills will be supplied on request at extra cost.

All sizes to be ordered in multiples of tens only.

> For non-listed intermediate sizes, prices of next higher size will be applicable.

> Quick Spiral and Slow Spiral Drills – 25% extra.

Tenon Surcharge: Upto 6.50 MM-10% extra & Above 6.50 MM 5%



HSS Parallel Shank Twist Drills

EXTRA LONG SERIES										
DIAMETER		OVERALL LENGTH IN MM								
MM	INCH	PRICE Rs. EACH M2								
		100	125	150	175	200	225	250	300	350
0.8	1/32"	671	912							
1.0		599	681	1020						
1.2	3/64"	599	615	922						
1.5	1/16"	463	740	882						
2.0	5/64"		766	924	1037	1221				
2.5	3/32"		685	855	974	1149				
2.8	7/64"			973	1166	1308				
3.0	1/8"			1280	1565	1770	2110	2485	3100	
3.5	9/64"			1245	1450	1870	2320	2795	3570	4746
4.0	5/32"			1245	1450	1870	2320	2795	3570	4920
4.5	11/64"			1275	1565	1870	2320	2795	3675	4920
5.0	3/16"			1275	1630	2025	2485	2935	3895	5165
5.5	7/32"			1395	1740	2345	2650	3125	4140	5380
6.0	15/64"			1395	1820	2225	2695	3235	4240	5590
6.5	1/4"					2280		3295	4440	5590
7.0						2530		3625	5020	6270
7.5	9/32"					2575		3850	5110	6270
8.0	5/16"					2700		4015	5235	6420
8.5						2790		4100	5330	6860
9.0	11/32"					2790		4100	5330	6860
9.5	3/8"					2935		4125	5450	7080
10.0						3060		4240	5690	7395
10.5	13/32"					3160		4625	5905	7775
11.0	7/16"							4685	6085	8025
11.5								4685	6085	8025
12.0	15/32"							4915	6455	8235
12.5	1/2"							5070	6665	8780

*Geometry will be maintained as per IS 7823 – 2005

* For non-listed intermediate sizes the higher prices of the nearest listed size will apply.

MOQ: - Up to 6.00 MM 50 Nos
Above 6.00 MM 30 Nos

Note:

For M35=32% extra on M2 Price

For M42=78% extra on M2 Price

· All sizes to be ordered in multiples of tens only.

· Quick Spiral and Slow Spiral Drills – 25% extra.

· Tenon Surcharge: Up to 6.50 MM - 10%

Above 6.50 MM 5%

HSS Parallel Shank Twist Drills Jobber Series - Left Hand

IS: 5101 – 1991

DIAMETER			Price per 10 nos (Rs) M2
MM	INCH	WG/LG	
0.40 – 0.44	-	-	2355
0.45 – 0.49	-	78 - 77	1869
0.50 – 0.59	-	76 - 74	1638
0.60 – 0.69	-	73 - 71	1494
0.70 – 0.79	1/32"	70 - 68	1643
0.80 – 0.89	-	67 - 65	1305
0.90 – 0.99	-	64 - 61	1142
1.00 – 1.60	3/64, 1/16	60 - 53	941
1.65 – 2.75	5/64, 3/32, 7/64	52 - 36	988
2.80 – 3.00	-	35 - 32	1045
3.05 – 3.15	1/8"	31	1107
3.20 – 3.55	9/64"	30 - 28	1139
3.60 – 4.00	5/32"	27 - 22	1384
4.05 – 4.40	11/64"	21 - 17	1711
4.45 – 4.80	3/16"	16 - 12	2223
4.85 – 5.20	13/64	11 - 6	2439
5.25 – 5.60	7/32"	5 - 3	2639
5.65 – 6.00	15/64	2, 1 Ltr A	2955
6.05 – 6.40	1/4"	Ltr. B, C, D, E	3216

HSS Parallel Shank Twist Drills Stub Series - Left Hand

IS: 5362 – 1969

1.00 – 1.60	3/64, 1/16	60 - 53	941
1.65 – 2.75	5/64, 3/32, 7/64	52 - 36	988
2.80 – 3.00	-	35 - 32	1045
3.05 – 3.15	1/8"	31	1173
3.20 – 3.55	9/64"	30 - 28	1139
3.60 – 4.00	5/32"	27 - 22	1384
4.05 – 4.40	11/64"	21 - 17	1681
4.45 – 4.80	3/16"	16 - 12	2187
4.85 – 5.20	13/64	11-6.	2397
5.25 – 5.60	7/32"	5-3	2589
5.65 – 6.00	15/64	2,1 & Ltr.A	2899
6.05 – 6.40	1/4"	Ltr. B, C, D, E	3163

* Jobber Series Left Hand geometry to IS:5101/1991.
 * For non-listed intermediate sizes, the higher price of the nearest listed size will apply.

Note: For M35=32% extra on M2 Price
 For M42=78% extra on M2 Price
 · All sizes to be ordered in multiples of tens only.
 · Quick Spiral and Slow Spiral Drills – 25% extra



HSS Taper Shank Twist Drills

IS: 5103 – 1969
BS: 328 (Part-1) 1986
DIN: 345

DIAMETER		Price Rs Each M2
MM	INCH	
3.00		565
3.18	1/8"	565
3.20		590
3.50		565
3.57	9/64"	590
3.80		590
3.97	5/32"	565
4.00		565
4.20		760
4.37	11/64"	760
4.50		760
4.76	3/16"	760
4.80		785
5.00		760
5.16	13/64"	785
5.20		785
5.50		760
5.56	7/32"	760
5.80		785
5.95	15/64"	785
6.00		760
6.20		875
6.35	1/4"	865
6.50		945
6.75	17/64"	955
6.80		955
7.00		945
7.14	9/32"	945
7.20		955
7.50		945
7.54	19/64"	955
7.80		955
7.94	5/16"	945
8.00		945
8.20		1155
8.33	21/64"	1215
8.50		1055
8.73	11/32"	1155
8.80		1270
9.00		1155
9.13	23/64"	1270
9.20		1270
9.50		1155
9.53	3/8"	1155

DIAMETER		Price Rs Each M2
MM	INCH	
9.80		1365
9.92	25/64"	1365
10.00		1200
10.20		1340
10.32	13/32"	1295
10.50		1540
10.72	27/64"	1600
10.80		1600
11.00		1600
11.11	7/16"	1600
11.20		1650
11.50		1650
11.51	29/64"	1650
11.80		1650
11.91	15/32"	1650
12.00		1670
12.20		1670
12.30	31/64"	1670
12.50		1670
12.70	1/2"	1670
12.80		2320
13.00		2320
13.10	33/64"	2420
13.20		2420
13.49	17/32"	2420
13.50		2595
13.80		2595
13.89	35/64"	2595
14.00		2595
14.25		2790
14.29	9/16"	2790
14.50		2903
14.68	37/64"	2900
14.75		2900
15.00		2900
15.08	19/32"	2900
15.25		2940
15.48	39/64"	2940
15.50		2940
15.75		2940
15.88	5/8"	2940
16.00		3025
16.25		3025
16.27	41/64"	3025

DIAMETER		Price Rs Each M2
MM	INCH	
16.50		3215
16.67	21/32"	3215
16.75		3215
17.00		3215
17.07	43/64"	3270
17.25		3270
17.46	11/16"	3270
17.50		3395
17.75		3440
17.86	45/64"	3575
18.00		3575
18.25		3575
18.26	23/32"	3575
18.50		3575
18.65	47/64"	3620
18.75		3620
19.00		3620
19.05	3/4"	3620
19.25		3800
19.45	49/64"	3800
19.50		3800
19.75		3800
19.84	25/32"	3800
20.00		4085
20.24		4135
20.25		4135
20.50		4135
20.64	13/16"	4135
20.75		4315
21.00		4315
21.03	53/64"	4420
21.25		4420
21.43	27/32"	4560
21.5		4640
21.75		4640
21.83	55/64"	4640
22.00		4640
22.22	7/8"	4640
22.25		5060
22.50		5060
22.62	57/64"	5160
22.75		5160
23.00		5160

For non-listed intermediate sizes, prices of next higher size will be applicable. MOQ : All sizes 25 nos.
For M35=32% extra on M2 Price
For M42=78% extra on M2 Price



HSS Taper Shank Twist Drills Long Series

IS: 8305 - 1976

DIN: 341

DIAMETER			Price/Rs Each M2	DIAMETER			Price/Rs Each M2
MM	INCH	OAL-MM		MM	INCH	OAL-MM	
5.00	3/16"	155	1675	12.00		215	4070
5.20	13/64	155	1675	12.20		215	4290
5.50		161	1870	12.50		215	4290
5.56	7/32"	161	1870	12.70	1/2"	215	4290
5.80		161	1870	12.80		215	4290
6.00		167	1870	13.00	33/64	215	4290
6.20		167	2080	13.10		215	4290
6.35	1/4"	167	2080	13.20	17/32	215	4290
6.50		167	2080	13.49		223	4700
6.80		174	2245	13.50		223	4700
7.00		174	2245	13.80	35/64	223	4890
7.14	9/32"	174	2245	13.89		223	4890
7.20		174	2320	14.00		223	4890
7.50		174	2320	14.25	9/16"	245	6105
7.54	19/64	181	2320	14.29	37/64"	245	6105
7.80		181	2450	14.50		245	6105
7.94	5/16"	181	2450	14.75		245	6240
8.00		181	2450	15.00	19/32	245	6240
8.20		181	2500	15.08		251	6240
8.33	21/64"	181	2500	15.25	39/64	251	6385
8.50		181	2500	15.48		251	6385
8.73	11/32"	188	2710	15.50		251	6385
8.80		188	2710	15.75		251	6550
9.00		188	2710	15.88	5/8"	251	6550
9.12	23/64"	188	2710	16.00		251	6550
9.20		188	2775	16.25		257	6665
9.50		188	2775	-	41/64"	257	6665
9.53	3/8"	197	2775	16.50		257	6665
9.80		197	3150	-	21/32"	257	6805
10.00		197	3150	16.75 -17.00		257	6805
10.20		197	3240	-	43/64"	263	7390
10.32		197	3240	17.50		263	7390
10.50	13/32	197	3240	17.75-18.00	45/64"	263	7405
10.80		206	3310				
11.00		206	3310				
11.11	7/16"	206	3430				
11.20		206	3430				
11.50		206	3430				
11.51	29/64	206	3430				
11.80		206	3430				
11.91	15/32	215	4070				

For non-listed intermediate sizes, prices of next higher size will be applicable. MOQ : All sizes 25 nos.

For M35=32% extra on M2 Price

For M42=78% extra on M2 Price



HSS Taper Shank Twist Drills Extra Long Series to Our Standard

DIAMETER		Price Each (Rs) M2									
		(Overall length in MM)									
MM	INCH	200	225	250	275	300	315	325	350	375	400
3.00	1/8"	2360	2775	3075	3500	3965		4580			
3.50		2425	2775	3160	3585	4070		4705			
4.00	5/32"	2425	2775	3160	3585	4070		4705			
4.50		2485	2855	3160	3670	4315		4950			
5.00	3/16"	2485	2855	3160	3670	4315		4950			
5.50	7/32"	2485	2870	3315	3885	4405		5085			
6.00		2500	2870	3350	3885	4405	4815	5085			
6.50	1/4"	2535	2965	3365	4080	4580	4970	5235			
7.00		2765	3115	3495	4160	4795	5275	5495			
7.50		2795	3190	3595	4235	4920	5390	5600			
8.00	5/16"	2920	3260	3740	4390	5045	5475	5755			
8.50		3020	3390	3815	4465	5135	5540	5915			
9.00		3065	3435	3905	4490	5175	5690	5965			
9.50	3/8"	3140	3480	3905	4615	5305	5765	5990			
10.00		3150	3565	4020	4695	5410	5905	6160	6890	7770	8645
10.50		3240	3700	4290	4965	5690	6160	6470	7400	8310	9370
11.00		3310	3815	4335	5045	5795	6360	6635	7535	8445	9445
11.50	7/16"	3430	3895	4445	5165	5935	6470	6760	7735	8670	9690
12.00			4075	4640	5370	6160	6720	7060	7985	8865	9945
12.50	1/2"		4290	4795	5570	6345	6935	7255	8360	9440	10665
13.00					6515	7400	8030	8445	9615	10790	12120
13.50					6645	7600	8225	8600	9797	11060	12425
14.00					6845	7735	8395	8740	9990	11285	12665

DIAMETER		Price Each (Rs) M2											
		(Overall length in MM)											
MM	INCH	250	275	300	315	325	350	375	400	425	450	475	500
14.50	9/16"	6105	6940	7850	8440	8865	10180	11480	12890	15150	16910	19035	21345
15.00		6240	7090	8040	8620	9080	10380	11640	13100	15085	17120	19225	21560
15.50		6385	7255	8120	8785	9207	10540	11865	13280	15195	17285	19395	21750
16.00	5/8"	6550	7375	8280	8910	9370	10695	12050	13545	15510	17585	19625	21990

>Geometry will be maintained as per IS: 7822 – 2005

For M35=32% extra on M2 Price

For M42=78% extra on M2 Price

For non-listed intermediate sizes, prices of next higher size will be Applicable.

M.O.Q - all sizes 25 Nos



HSS Taper Shank Core Drills

IS: 5366-1978

BS: 328 (PART 1) 1959

DIAMETER			DIAMETER		
MM	INCH	Price Each Rs. M2	MM	INCH	Price Each Rs. M2
7.00		1795	11.91	15/32	2260
7.14	9/32"	1795	12.00	-	2260
7.50	-	1920	12.50		2390
7.94	5/16"	1910	12.70	1/2"	2390
8.00	-	1920	12.80		3230
8.50	-	1955	13.00	-	3230
8.73	11/32"	1920	13.49	17/32	3540
8.80		1920	13.50		3540
9.00	-	1965	14.00	-	3540
9.50		2110	14.29	9/16"	3640
9.52	3/8"	2110	15.00	-	3800
9.80		2110	15.08	19/32	3800
10.00	-	2110	15.25		3800
10.32	13/32	2110	15.50		3800
10.50		2110	15.75		3885
11.00	-	2115	15.87	5/8"	3885
11.11	7/16"	2115	16.00	-	3885

*All the sizes will have 3 flutes.

MOQ - all sizes 25 Nos

For non-listed intermediate sizes prices of the next higher size will be applicable.

HSS Centre Drills

As per IS: 6708-1977-(Type-A)

Pilot Drill Dia in mm	Body Dia in MM	Price each Rs.(M2)
1.00	3.15	290
1.25	3.15	290
1.60	4	290
2.00	5	290
2.50	6.3	340
3.15	8	525
4.00	10	645
5.00	12.5	1095
6.30	16	1295
8.00	20	2000

As per IS: 6709-1977-(Type-B)

Pilot Drill Dia in mm	Body Dia in MM	Price each Rs.(M2)
1.00	4	480
1.25	5	510
1.60	6.3	600
2.00	8	850
2.50	10	1085
3.15	11.2	1445
4.00	14	1800
5.00	18	2780
6.30	20	3275

As per BS: 328 Part-2 1950

B.S.No.	Pilot Drill Dia	Body Dia in Inch	Price each Rs.(M2)
1	3/64"	1/8"	290
2	1/6"	3/16"	290
3	3/32"	1/4"	335
4	1/8"	5/16"	525
5	3/16"	7/16"	685
6	1/4"	5/8"	1295
7	5/16"	3/4"	2000

MOQ For all sizes - 50 Nos

For: M35: 32% extra on M2 price

For: M42: 78% extra on M2 price



HSS 4FL End Mills

IS: 6353-1991

DIA	SH.DIA	CEL	OAL	PRICE/RS. EACH M2	PRICE/RS. EACH M42
3	4	8	40	925	1665
3.5	4	10	42	925	1665
4	4	11	43	925	1665
4.5	5	11	45	925	1665
5	5	13	57	925	1665
5.5	6	13	57	1035	1863
6	6	13	57	1035	1863
6.5	8	16	60	1165	2097
7	8	16	60	1165	2097
7.5	8	16	60	1165	2097
8	8	19	63	1165	2097
8.5	10	19	69	1165	2097
9	10	19	69	1165	2097
9.5	10	19	69	1165	2097
10	10	22	72	1165	2097
10.5	12	22	79	1165	2097
11	12	22	79	1165	2097
11.5	12	22	79	1200	2160
12	12	26	83	1200	2160
14	12	26	83	1495	2691
16	16	32	92	1750	3150
18	16	32	92	2125	3825
20	20	38	104	2350	4230
22	20	38	104	2670	4806
25	25	45	121	3110	5598

MOQ: 50 NOS EACH.

HSS Parallel Chucking Reamer

IS: 5446

MM	INCH	PRICE/RS. EACH M2
3.00	-	1640
3.17	1/8	1640
3.50	-	1640
3.97	5/32	1640
4.00	-	1640
4.50	-	1640
4.76	3/16	1640
5.00	-	1640
5.50	-	1640
5.56	7/32	1640
6.00	-	1910
6.35	1/4	1910
7.00	-	1915
7.14	9/32	1915
7.94	5/16	2170
8.00	-	2170
8.73	11/32	2260
9.00	-	2260
-	23/64	2260
9.52	3/8	2465
-	25/64"	2730
10.00	-	2730
10.32	13/32	2730
11.00	-	3070
11.11	7/16	3070
11.91	15/32	3190
12.00	-	3190
12.70	1/ 2"	3310
13.00	-	4030
13.49	17/32"	4030
14.00	-	4030
14.29	9/16"	4030
15.00	-	4055
15.08	19/32"	4055
15.87	5/8"	4055
16.00	-	4055

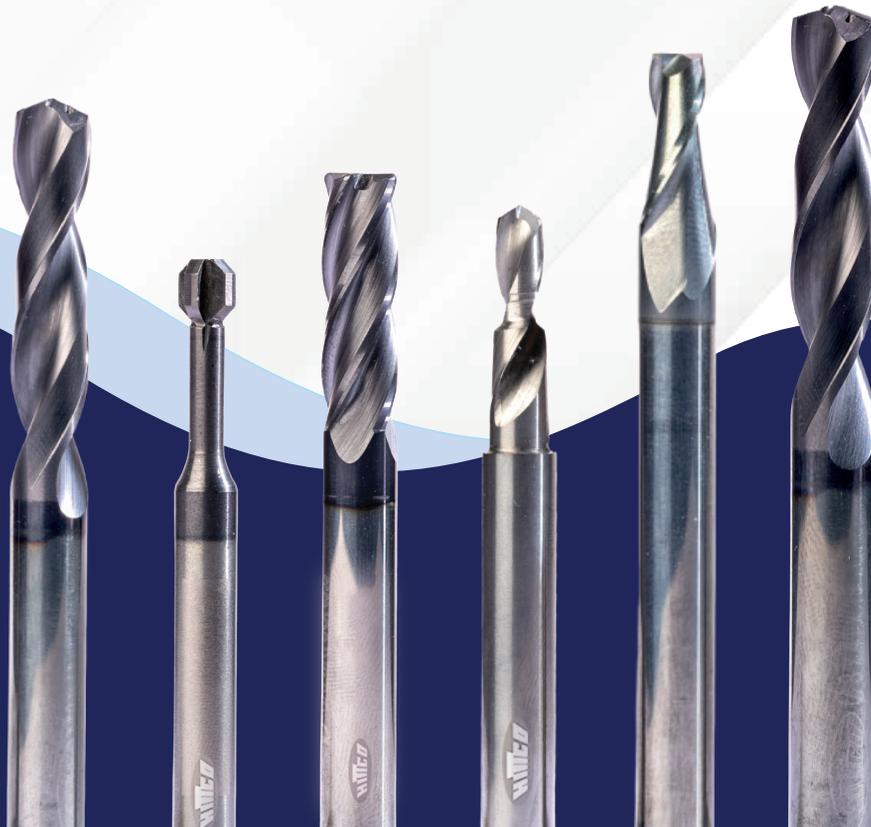
MOQ: 50 NOS EACH



HITTCO

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Solid Carbide Stub Drills

As per DIN 6539
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP010MINIC	1.0	1.0	26.0	6.0	1545	2033
HDRP011MINIC	1.1	1.1	28.0	7.0	1545	2033
HDRP012MINIC	1.2	1.2	30.0	8.0	1545	2033
HDRP013MINIC	1.3	1.3	30.0	8.0	1545	2033
HDRP014MINIC	1.4	1.4	32.0	9.0	1545	2033
HDRP015MINIC	1.5	1.5	32.0	9.0	1545	2033
HDRP016MINIC	1.6	1.6	34.0	10.0	1545	2033
HDRP017MINIC	1.7	1.7	34.0	10.0	1545	2033
HDRP018MINIC	1.8	1.8	36.0	11.0	1545	2033
HDRP019MINIC	1.9	1.9	36.0	11.0	1545	2033
HDRP020MINIC	2.0	2.0	38.0	12.0	2051	2381
HDRP021MINIC	2.1	2.1	38.0	12.0	2051	2381
HDRP022MINIC	2.2	2.2	40.0	13.0	2051	2381
HDRP023MINIC	2.3	2.3	40.0	13.0	2051	2381
HDRP024MINIC	2.4	2.4	43.0	14.0	2051	2381
HDRP025MINIC	2.5	2.5	43.0	14.0	2051	2381
HDRP026MINIC	2.6	2.6	43.0	14.0	2273	2543
HDRP027MINIC	2.7	2.7	46.0	16.0	2273	2543
HDRP028MINIC	2.8	2.8	46.0	16.0	2273	2543
HDRP029MINIC	2.9	2.9	46.0	16.0	2273	2543
HDRP030MINIC	3.0	3.0	46.0	16.0	2273	2543
HDRP031MINIC	3.1	3.1	49.0	18.0	2344	2637
HDRP032MINIC	3.2	3.2	49.0	18.0	2344	2637
HDRP033MINIC	3.3	3.3	49.0	18.0	2344	2637
HDRP034MINIC	3.4	3.4	52.0	20.0	2344	2637
HDRP035MINIC	3.5	3.5	52.0	20.0	2344	2637
HDRP036MINIC	3.6	3.6	52.0	20.0	2423	2730
HDRP037MINIC	3.7	3.7	52.0	20.0	2547	2844
HDRP038MINIC	3.8	3.8	55.0	22.0	2547	2980
HDRP039MINIC	3.9	3.9	55.0	22.0	2547	2980
HDRP040MINIC	4.0	4.0	55.0	22.0	2547	2980
HDRP041MINIC	4.1	4.1	55.0	22.0	2793	3314
HDRP042MINIC	4.2	4.2	55.0	22.0	2793	3314
HDRP043MINIC	4.3	4.3	58.0	24.0	2793	3314
HDRP044MINIC	4.4	4.4	58.0	24.0	2793	3395
HDRP045MINIC	4.5	4.5	58.0	24.0	2787	3395
HDRP046MINIC	4.6	4.6	58.0	24.0	3056	3450
HDRP047MINIC	4.7	4.7	58.0	24.0	3056	3450
HDRP048MINIC	4.8	4.8	62.0	26.0	3056	3680
HDRP049MINIC	4.9	4.9	62.0	26.0	3056	3680
HDRP050MINIC	5.0	5.0	62.0	26.0	3056	3680
HDRP051MINIC	5.1	5.1	62.0	26.0	3548	3950
HDRP052MINIC	5.2	5.2	62.0	26.0	3548	4056
HDRP053MINIC	5.3	5.3	62.0	26.0	3548	4056
HDRP054MINIC	5.4	5.4	66.0	28.0	3548	4056
HDRP055MINIC	5.5	5.5	66.0	28.0	3548	4056

Solid Carbide Stub Drills

As per DIN 6539
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP056MINIC	5.6	5.6	66	28	4058	4637
HDRP057MINIC	5.7	5.7	66	28	4058	4637
HDRP058MINIC	5.8	5.8	66	28	4058	4637
HDRP059MINIC	5.9	5.9	66	28	4058	4637
HDRP060MINIC	6.0	6.0	66	28	4058	4637
HDRP061MINIC	6.1	6.1	70	31	4586	5300
HDRP062MINIC	6.2	6.2	70	31	4586	5300
HDRP063MINIC	6.3	6.3	70	31	4586	5300
HDRP064MINIC	6.4	6.4	70	31	4586	5528
HDRP065MINIC	6.5	6.5	70	31	4586	5528
HDRP066MINIC	6.6	6.6	70	31	5237	6199
HDRP067MINIC	6.7	6.7	70	31	5237	6199
HDRP068MINIC	6.8	6.8	74	34	5237	6199
HDRP069MINIC	6.9	6.9	74	34	5237	6174
HDRP070MINIC	7.0	7.0	74	34	5237	6174
HDRP071MINIC	7.1	7.1	74	34	6351	7162
HDRP072MINIC	7.2	7.2	74	34	6351	7162
HDRP073MINIC	7.3	7.3	74	34	6351	7162
HDRP074MINIC	7.4	7.4	74	34	6583	7162
HDRP075MINIC	7.5	7.5	74	34	6583	7162
HDRP076MINIC	7.6	7.6	79	37	6583	7353
HDRP077MINIC	7.7	7.7	79	37	6583	7353
HDRP078MINIC	7.8	7.8	79	37	6583	7353
HDRP079MINIC	7.9	7.9	79	37	6583	7353
HDRP080MINIC	8.0	8.0	79	37	6583	7353
HDRP081MINIC	8.1	8.1	79	37	7469	8362
HDRP082MINIC	8.2	8.2	79	37	7469	8362
HDRP083MINIC	8.3	8.3	79	37	7469	8362
HDRP084MINIC	8.4	8.4	79	37	8199	9110
HDRP085MINIC	8.5	8.5	79	37	8199	9110
HDRP086MINIC	8.6	8.6	84	40	8909	9982
HDRP087MINIC	8.7	8.7	84	40	8909	9982
HDRP088MINIC	8.8	8.8	84	40	8909	9982
HDRP090MINIC	8.9	8.9	84	40	8909	9982
HDRP091MINIC	9.0	9.0	84	40	8909	9982
HDRP092MINIC	9.1	9.1	84	40	10169	11405
HDRP093MINIC	9.2	9.2	84	40	10169	11405
HDRP094MINIC	9.3	9.3	84	40	10169	11405
HDRP095MINIC	9.4	9.4	84	40	10169	11405
HDRP096MINIC	9.5	9.5	84	40	10169	11405
HDRP097MINIC	9.6	9.6	89	43	10761	12062
HDRP098MINIC	9.7	9.7	89	43	10761	12062
HDRP099MINIC	9.8	9.8	89	43	10761	12062
HDRP100MINIC	9.9	9.9	89	43	10761	12062
HDRP101MINIC	10.0	10.0	89	43	10761	12062
HDRP102MINIC	10.2	10.2	89	43	11179	13036



Solid Carbide Stub Drills

As per DIN 6539
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP103MINIC	10.5	10.5	89	43	11875	13332
HDRP108MINIC	10.8	10.8	95	47	11913	14178
HDRP110MINIC	11.0	11.0	95	47	12312	14178
HDRP115MINIC	11.5	11.5	95	47	13158	14873
HDRP118MINIC	11.8	11.8	95	47	14788	16530
HDRP120MINIC	12.0	12.0	102	51	14788	16530
HDRP125MINIC	12.5	12.5	102	51	15172	20035
HDRP130MINIC	13.0	13.0	102	51	19669	21997
HDRP135MINIC	13.5	13.5	107	54	25242	25370
HDRP140MINIC	14.0	14.0	107	54	25242	25494
HDRP145MINIC	14.5	14.5	111	56	25242	25608
HDRP150MINIC	15.0	15.0	111	56	25299	28234
HDRP155MINIC	15.5	15.5	115	58	27057	29973
HDRP160MINIC	16.0	16.0	115	58	27057	36297
HDRP165MINIC	16.5	16.5	119	60	40546	45458
HDRP170MINIC	17.0	17.0	119	60	45891	50483
HDRP175MINIC	17.5	17.5	123	62	47505	51740
HDRP180MINIC	18.0	18.0	123	62	48518	53248
HDRP185MINIC	18.5	18.5	127	64	53153	58020
HDRP190MINIC	19.0	19.0	127	64	56308	60344
HDRP195MINIC	19.5	19.5	131	66	57123	60876
HDRP200MINIC	20.0	20	131	66	57912	61218



Solid Carbide Jobber Drills

As per DIN 338
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP010J5C	1.00	1.00	34	12	1730	2277
HDRP011J5C	1.10	1.10	36	14	1730	2277
HDRP012J5C	1.20	1.20	36	16	1730	2277
HDRP013J5C	1.30	1.30	38	16	1730	2277
HDRP014J5C	1.40	1.40	40	18	1730	2277
HDRP015J5C	1.50	1.50	40	18	1730	2277
HDRP016J5C	1.60	1.60	43	20	1730	2277
HDRP017J5C	1.70	1.70	43	20	1730	2277
HDRP018J5C	1.80	1.80	46	22	1730	2277
HDRP019J5C	1.90	1.90	46	22	1730	2277
HDRP020J5C	2.00	2.00	49	24	1730	2277
HDRP021J5C	2.10	2.10	49	24	2397	2714
HDRP022J5C	2.20	2.20	53	27	2397	2714
HDRP023J5C	2.30	2.30	53	27	2397	2714
HDRP024J5C	2.40	2.40	57	30	2397	2714
HDRP025J5C	2.50	2.50	57	30	2397	2714
HDRP026J5C	2.60	2.60	57	30	2580	2893
HDRP027J5C	2.70	2.70	61	33	2580	2893
HDRP028J5C	2.80	2.80	61	33	2580	2893
HDRP029J5C	2.90	2.90	61	33	2580	2893
HDRP030J5C	3.00	3.00	61	33	2580	2893
HDRP031J5C	3.10	3.10	65	36	2637	3011
HDRP032J5C	3.20	3.20	65	36	2637	3011
HDRP033J5C	3.30	3.30	65	36	2637	3011
HDRP034J5C	3.40	3.40	70	39	2637	3011
HDRP035J5C	3.50	3.50	70	39	2637	3011
HDRP036J5C	3.60	3.60	70	39	2757	3117
HDRP037J5C	3.70	3.70	70	39	2991	3259
HDRP038J5C	3.80	3.50	75	43	3056	3397
HDRP039J5C	3.90	3.90	75	43	3157	3544
HDRP040J5C	4.00	4.00	75	43	3263	3678
HDRP041J5C	4.10	4.10	75	43	3328	3735
HDRP042J5C	4.20	4.20	75	43	3377	3781
HDRP043J5C	4.30	4.30	80	47	3379	3816
HDRP044J5C	4.40	4.40	80	47	3442	3887
HDRP045J5C	4.50	4.50	80	47	3491	3934
HDRP046J5C	4.60	4.60	80	47	3491	3934
HDRP047J5C	4.70	4.70	80	47	3513	3934
HDRP048J5C	4.80	4.80	86	52	3840	4304
HDRP049J5C	4.90	4.90	86	52	3840	4304
HDRP050J5C	5.00	5.00	86	52	4011	4495
HDRP051J5C	5.10	5.10	86	52	4033	4525
HDRP052J5C	5.20	5.20	86	52	4188	4692
HDRP053J5C	5.30	5.30	86	52	4330	4851
HDRP054J5C	5.40	5.40	93	57	4367	4895
HDRP055J5C	5.50	5.50	93	57	4367	4895



Solid Carbide Jobber Drills

As per DIN 338
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP056J5C	5.60	5.60	93	57	4672	5239
HDRP057J5C	5.70	5.70	93	57	4727	5296
HDRP058J5C	5.80	5.80	93	57	4796	5347
HDRP059J5C	5.90	5.90	93	57	4796	5416
HDRP060J5C	6.00	6.00	93	57	4776	6042
HDRP061J5C	6.10	6.10	101	63	5434	6042
HDRP062J5C	6.20	6.20	101	63	5434	6042
HDRP063J5C	6.30	6.30	101	63	5434	6581
HDRP064J5C	6.40	6.40	101	63	6026	6581
HDRP065J5C	6.50	6.50	101	63	6026	7111
HDRP066J5C	6.60	6.60	101	63	6166	7111
HDRP067J5C	6.70	6.70	101	63	6394	7111
HDRP068J5C	6.80	6.80	109	69	6394	7111
HDRP069J5C	6.90	6.90	109	69	6394	7111
HDRP070J5C	7.00	7.00	109	69	6394	7111
HDRP071J5C	7.10	7.10	109	69	7116	8022
HDRP072J5C	7.20	7.20	109	69	7116	8022
HDRP073J5C	7.30	7.30	109	69	7116	8022
HDRP074J5C	7.40	7.40	109	69	7116	8022
HDRP075J5C	7.50	7.50	109	69	7116	8022
HDRP076J5C	7.60	7.60	117	75	7734	8671
HDRP077J5C	7.70	7.70	117	75	7734	8671
HDRP078J5C	7.80	7.80	117	75	7734	8671
HDRP079J5C	7.90	7.90	117	75	7734	8671
HDRP080J5C	8.00	8.00	117	75	7734	8671
HDRP081J5C	8.10	8.10	117	75	8593	9626
HDRP082J5C	8.20	8.20	117	75	8593	9626
HDRP083J5C	8.30	8.30	117	75	8593	9626
HDRP084J5C	8.40	8.40	117	75	8823	10320
HDRP085J5C	8.50	8.50	117	75	8823	10320
HDRP086J5C	8.60	8.60	125	81	10240	11411
HDRP087J5C	8.70	8.70	125	81	10240	11411
HDRP088J5C	8.80	8.80	125	81	10240	11411
HDRP089J5C	8.90	8.90	125	81	10240	11411
HDRP090J5C	9.00	9.00	125	81	10240	11411
HDRP091J5C	9.10	9.10	125	81	11702	13113
HDRP092J5C	9.20	9.20	125	81	11702	13113
HDRP093J5C	9.30	9.30	125	81	11702	13113
HDRP094J5C	9.40	9.40	125	81	12289	13767
HDRP095J5C	9.50	9.50	125	81	12289	13767
HDRP096J5C	9.60	9.60	133	87	12393	13889
HDRP097J5C	9.70	9.70	133	87	12393	13889
HDRP098J5C	9.80	9.80	133	87	12393	13889
HDRP099J5C	9.90	9.90	133	87	12393	13889
HDRP100J5C	10.00	10.00	133	87	13446	14290
HDRP101J5C	10.10	10.10	133	87	13446	14290



Solid Carbide Jobber Drills

As per DIN 338
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP102J5C	10.20	10.20	133	87	13446	14290
HDRP103J5C	10.30	10.30	133	87	13446	14290
HDRP104J5C	10.40	10.40	133	87	13698	14290
HDRP105J5C	10.50	10.50	133	87	13698	15349
HDRP106J5C	10.60	10.60	133	87	13719	15349
HDRP107J5C	10.70	10.70	142	94	13719	15878
HDRP108J5C	10.80	10.80	142	94	14172	15878
HDRP109J5C	10.90	10.90	142	94	14172	15878
HDRP110J5C	11.00	11.00	142	94	14172	15878
HDRP111J5C	11.10	11.10	142	94	15363	17526
HDRP112J5C	11.20	11.20	142	94	15363	17526
HDRP113J5C	11.30	11.30	142	94	15363	17526
HDRP114J5C	11.40	11.40	142	94	15363	17526
HDRP115J5C	11.50	11.50	142	94	15363	17526
HDRP116J5C	11.60	11.60	142	94	17016	19061
HDRP117J5C	11.70	11.70	142	94	17016	19061
HDRP118J5C	11.80	11.80	142	94	17016	19061
HDRP119J5C	11.90	11.90	151	101	17016	19061
HDRP120J5C	12.00	12.00	151	101	17016	19061
HDRP121J5C	12.10	12.10	151	101	24559	30497
HDRP122J5C	12.20	12.20	151	101	26187	32130
HDRP123J5C	12.30	12.30	151	101	26187	32130
HDRP124J5C	12.40	12.40	151	101	26187	32130
HDRP125J5C	12.50	12.50	151	101	26187	32130
HDRP126J5C	12.60	12.60	151	101	26187	32130
HDRP127J5C	12.70	12.70	151	101	27415	34140
HDRP128J5C	12.80	12.80	151	101	27415	34140
HDRP129J5C	12.9	12.90	151	101	27415	34140
HDRP130J5C	13.00	13.00	151	101	27415	33477
HDRP131J5C	13.1	13.1	151	101	27576	33522
HDRP132J5C	13.20	13.20	151	101	29946	35880
HDRP133J5C	13.30	13.30	160	108	29946	35880
HDRP134J5C	13.40	13.40	160	108	29946	35880
HDRP135J5C	13.50	13.50	160	108	29946	35880
HDRP136J5C	13.60	13.60	160	108	29946	35880
HDRP137J5C	13.70	13.70	160	108	30859	36799
HDRP138J5C	13.80	13.80	160	108	30859	36799
HDRP139J5C	13.90	13.90	160	108	30859	36799
HDRP140J5C	14.00	14.00	160	108	31420	37358
HDRP141J5C	14.1	14.10	169	114	31420	37358
HDRP142J5C	14.2	14.2	169	114	31420	37358
HDRP143J5C	14.30	14.30	169	114	31420	37358
HDRP144J5C	14.40	14.40	169	114	31420	37358
HDRP145J5C	14.50	14.50	169	114	35677	41811
HDRP146J5C	14.6	14.6	169	114	35677	41811
HDRP147J5C	14.70	14.70	169	114	35677	41811



Solid Carbide Jobber Drills

As per DIN 338
Drill dia tol h7

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP148J5C	14 .8	14 .8	169	114	36234	42175
HDRP149J5C	14.90	14.90	169	114	36234	42175
HDRP150J5C	15.00	15.00	169	114	36234	42175
HDRP151J5C	15 .1	15 .1	178	120	36234	42175
HDRP152J5C	15.20	15.20	178	120	36234	42175
HDRP153J5C	15 .3	1 5.3	178	120	45598	50851
HDRP154J5C	15.40	15.40	178	120	45598	50851
HDRP155J5C	15 .5	1 5 .5	178	120	45598	50851
HDRP156J5C	15.60	15.60	178	120	45598	50851
HDRP157J5C	15 .7	1 5 .7	178	120	45598	51309
HDRP158J5C	15.80	15.80	178	120	43994	51309
HDRP159J5C	15 .9	15.90	178	120	43994	51309
HDRP160J5C	16.00	16.00	178	120	43994	51309
HDRP161J5C	16.10	16.10	184	125	43994	49935
HDRP162J5C	16.20	16.20	184	125	43994	49935
HDRP163J5C	16.30	16.30	184	125	43752	53291
HDRP164J5C	16.40	16.40	184	125	43752	73621
HDRP165J5C	16.50	16.50	184	125	43752	53291
HDRP166J5C	16.60	16.60	184	125	43752	53291
HDRP167J5C	16.70	16.70	184	125	49028	59087
HDRP168J5C	16 .8	16.80	184	125	49028	59087
HDRP169J5C	16.90	16.90	184	125	49028	59087
HDRP170J5C	17.00	17.00	184	125	49028	59087
HDRP171J5C	17.10	17.10	191	130	49028	59087
HDRP172J5C	17.20	17.20	191	130	49028	59087
HDRP173J5C	17.30	17.30	191	130	50276	59811
HDRP174J5C	17.40	17.40	191	130	50276	59811
HDRP175J5C	17.50	17.50	191	130	50276	59811
HDRP176J5C	17.60	17.60	191	130	50276	59811
HDRP177J5C	17.70	17.70	191	130	51177	60707
HDRP178J5C	17.80	17.80	191	130	51177	60707
HDRP179J5C	17.90	17.90	191	130	51177	60707
HDRP180J5C	18.00	18.00	191	130	51177	60707
HDRP181J5C	18.10	18.10	198	135	51177	60707
HDRP182J5C	18.20	18.20	198	135	61693	71224
HDRP183J5C	18.30	18.30	198	135	61693	71224
HDRP184J5C	18.40	18.40	198	135	61693	71224
HDRP185J5C	18 .5	18.50	198	135	61693	71224
HDRP186J5C	18.60	18.60	198	135	66420	75955
HDRP187J5C	18 .7	18 .7	198	135	66420	75955
HDRP188J5C	18.80	18.80	198	135	66420	75955
HDRP189J5C	18 .9	18 .9	198	135	66420	75955
HDRP190J5C	19.00	19.00	198	135	66420	75955
HDRP191J5C	19.10	19.10	205	140	68819	78740
HDRP192J5C	19.20	19.20	205	140	68819	78740
HDRP193J5C	19 .3	19 .3	205	140	68819	78740



Solid Carbide Jobber Drills

Mill Dia tol e8
As Per ANSI

Item Code	D1	D2	L1	L2	Uncoated	Coated
	mm	mm	mm	mm	Price in INR / Each	Price in INR / Each
HDRP194J5C	19.40	19.40	205	140	68819	78740
HDRP195J5C	19 .5	19 .5	205	140	68819	78740
HDRP196J5C	19.60	19.60	205	140	70630	80001
HDRP197J5C	19.70	19.70	205	140	70630	80001
HDRP198J5C	19.80	19.80	205	140	70630	80001
HDRP199J5C	19 .9	19 .9	205	140	70630	80001
HDRP200J5C	20.00	20.00	205	140	70630	80001

Solid carbide Centre Drills

AS PER DIN 333A

Code	Pilot Dia	Body Dia	PL	OAL	Coated	Uncoated
	MM	MM	MM	MM	Price in INR / Each	Price in INR / Each
HCDR0100	1	3.15	1.6	31.5	3157	3635
HCDR0125	1.25	3.15	1.9	31.5	3269	3745
HCDR0160	1.6	4	1.4	35.5	3523	3999
HCDR0200	2	5	2.9	40	4767	5587
HCDR0250	2.5	6.3	3.6	45	6473	7795
HCDR0315	3.15	8	4.4	50	7675	8990
HCDR0400	4	10	5.6	56	10159	11474
HCDR0500	5	12.5	6.9	63	15857	17398
HCDR0630	6.3	16	8.6	71	21660	23284
HCDR2000	8	20	10.1	80	34415	38318

Solid carbide Centre Drills

AS BS 328/PART2

BS STD	Code	Pilot Dia	Body Dia	PL	OAL	Coated	Uncoated
		MM	MM	MM	MM	Price in INR / Each	Price in INR / Each
1	HCDR0010	3/16	1/8	1/16	1/2	3239	3710
2	HCDR0020	1/16	3/16	5/64	1.3/4	4648	5464
3	HCDR0030	3/32	1/4	1/8	2	6413	7420
4	HCDR0040	1/8	5/16	5/32	2.1/4	7603	8664
5	HCDR0050	3/16	7/16	1/4	2.1/2	14442	15911
6	HCDR0060	1/4	5/8	5/16	3	21469	23068
7	HCDR0070	5/16	3/4	13/32	3.1/2	33366	35501



Solid Carbide 2/4 FL Sq. End Regular End Mills

Mill Dia tol e8
As Per ANSI

H1F2S

H1F4S

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
1	3	39	3	2033
1.5	3	39	5	2033
2	3	39	7	2033
2.5	3	39	8	2033
3	3	39	10	2033
4	4	51	14	2521
4.5	5	51	14	3151
5	5	51	16	3151
6	6	64	19	3314
7	8	64	19	3924
8	8	64	21	3924
9	10	70	22	6099
10	10	70	25	6099
11	11	70	25	7827
12	12	76	25	8559
14	14	89	30	14190
16	16	89	32	16467
18	18	101	35	24193
20	20	101	38	33545
22	22	102	38	37814
25	25	102	38	44523



Solid Carbide 2/4 FL Sq. Long End Mills

Mill Dia tol e8
As Per ANSI**H1F2L****H1F4L**

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
3	3	57	19	2600
4	4	57	19	2924
5	5	64	25	3436
6	6	76	28	3798
8	8	76	29	4904
10	10	76	32	6763
12	12	102	51	10866
14	14	127	57	18439
16	16	127	57	23479
18	18	127	57	29177
20	20	127	57	36925
22	22	127	57	44345
25	25	127	57	57097

Solid Carbide 2/4 FL Sq. EX Long End Mills

Mill Dia tol e8
As Per ANSI**H1F2X****H1F4X**

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
3	3	76	25	3605
4	4	76	28	3659
5	5	76	32	4274
6	6	102	39	4421
8	8	102	42	6403
10	10	102	45	8374
12	12	153	76	16706
14	14	153	76	28548
16	16	153	76	29586
18	18	153	76	47250
20	20	153	76	48569
22	22	153	76	63030
25	25	153	76	76113



Solid Carbide 2/4 FL BallNose End Regular End Mills

Mill Dia tol e8
As Per ANSI

H1B2S

H1B4S

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
1	3	39	3	2277
1.5	3	39	5	2277
2	3	39	7	2277
2.5	3	39	8	2277
3	3	39	10	2196
4	4	51	14	2928
4.5	5	51	14	3619
5	5	51	16	3619
6	6	64	19	3680
7	8	64	19	4875
8	8	64	21	4168
9	10	70	22	7407
10	10	70	25	7725
11	11	70	25	8815
12	12	76	25	9128
14	14	89	30	16929
16	16	89	32	17179
18	18	101	35	24904
20	20	101	38	36289
22	22	102	38	39339
25	25	102	38	52146



Solid Carbide 2/4 FL BallNose. Long End Mills

Mill Dia tol e8
As Per ANSI

H1B2L

H1B4L

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
3	3	57	19	3827
4	4	57	19	3877
5	5	64	25	4888
6	6	76	28	5263
8	8	76	29	6652
10	10	76	32	8763
12	12	102	51	15401
14	14	127	57	18958
16	16	127	57	25298
18	18	127	57	29993
20	20	127	57	39174
22	22	127	57	45585
25	25	127	57	58692

Solid Carbide 2/4 FL BallNose. EX Long End Mills

Mill Dia tol e8
As Per ANSI

H1B2X

H1B4X

D1	D2	L1	L2	Coated
mm	mm	mm	mm	Price in INR / Each
3	3	76	76	3891
4	4	76	28	3998
5	5	76	32	4948
6	6	102	39	5730
8	8	102	42	7339
10	10	102	45	9776
12	12	153	76	25564
14	14	153	76	35654
16	16	153	76	42769
18	18	153	76	49738
20	20	153	76	59741
22	22	153	76	63759
25	25	153	76	76943



High Performance Square Endmill Short Series

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
HIF4P020MCS	2.0	3.0	7.0	39.0	2195
HIF4P025MCS	2.5	3.0	8.0	39.0	2195
HIF4P030MCS	3.0	3.0	10.0	39.0	2190
HIF4P040MCS	4.0	4.0	14.0	50.0	3045
HIF4P050MCS	5.0	5.0	16.0	50.0	3395
HIF4P060MCS	6.0	6.0	19.0	60.0	3650
HIF4P080MCS	8.0	8.0	21.0	64.0	4700
HIF4P100MCS	10.0	10.0	25.0	70.0	7800
HIF4P120MCS	12.0	12.0	25.0	75.0	10090
HIF4P140MCS	14.0	14.0	32.0	81.0	16500
HIF4P160MCS	16.0	16.0	32.0	81.0	20040

High Performance Square Endmill Long Series

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
HIF4P010MCL	1.0	3.0	12.0	57.0	2600
HIF4P015MCL	1.5	3.0	14.0	57.0	2600
HIF4P020MCL	2.0	3.0	16.0	57.0	2600
HIF4P025MCL	2.5	3.0	18.0	57.0	2600
HIF4P030MCL	3.0	3.0	19.0	57.0	2600
HIF4P040MCL	4.0	4.0	19.0	57.0	2995
HIF4P050MCL	5.0	5.0	25.0	64.0	3900
HIF4P060MCL	6.0	6.0	28.0	76.0	7130
HIF4P080MCL	8.0	8.0	29.0	76.0	9250
HIF4P100MCL	10.0	10.0	32.0	76.0	11175
HIF4P120MCL	12.0	12.0	51.0	102.0	13180
HIF4P140MCL	14.0	14.0	57.0	127.0	20550
HIF4P160MCL	16.0	16.0	57.0	127.0	26025

High Performance BallNose Endmill Short Series

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
H1B4P010MCS	1.0	3.0	3.0	39.0	2265
H1B4P015MCS	1.5	3.0	5.0	39.0	2265
H1B4P020MCS	2.0	3.0	7.0	39.0	2265
H1B4P025MCS	2.5	3.0	8.0	39.0	2265
H1B4P030MCS	3.0	3.0	10.0	39.0	2265
H1B4P040MCS	4.0	4.0	14.0	50.0	3135
H1B4P050MCS	5.0	5.0	16.0	50.0	3800
H1B4P060MCS	6.0	6.0	19.0	60.0	4840
H1B4P080MCS	8.0	8.0	21.0	64.0	5700
H1B4P100MCS	10.0	10.0	25.0	70.0	8400
H1B4P120MCS	12.0	12.0	25.0	75.0	11240
H1B4P140MCS	14.0	14.0	32.0	81.0	17900
H1B4P160MCS	16.0	16.0	32.0	81.0	22525

High Performance BallNose Endmill Long Series

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
H1B4P010MCL	1.0	3.0	12.0	57.0	2390
HBF4P015MCL	1.5	3.0	14.0	57.0	2390
H1B4P020MCL	2.0	3.0	16.0	57.0	2390
H1B4P025MCL	2.5	3.0	18.0	57.0	2390
H1B4P030MCL	3.0	3.0	19.0	57.0	2390
H1B4P040MCL	4.0	4.0	19.0	57.0	2995
H1B4P050MCL	5.0	5.0	25.0	64.0	4400
H1B4P060MCL	6.0	6.0	28.0	76.0	6430
H1B4P080MCL	8.0	8.0	29.0	76.0	10025
H1B4P100MCL	10.0	10.0	32.0	76.0	11175
H1B4P120MCL	12.0	12.0	51.0	102.0	14180
H1B4P140MCL	14.0	14.0	57.0	127.0	22605
H1B4P160MCL	16.0	16.0	57.0	127.0	28628



Solid Carbide Square Helimills

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
HHMF4P004S	0.4	3	38	1.2	1992
HHMF4P005S	0.5	3	38	1.5	1992
HHMF4P006S	0.6	3	38	1.5	1992
HHMF4P007S	0.7	3	38	1.8	1992
HHMF4P008S	0.8	3	38	2	1992
HHMF4P009S	0.9	3	38	2.2	1992
HHMF4P010S	1.0	3	38	3	1950
HHMF4P015S	1.5	3	38	5	1950
HHMF4P020S	2.0	3	38	7	1950
HHMF4P025S	2.5	3	38	7	1950
HHMF4P030S	3.0	3	38	10	1874
HHMF4P035S	3.5	4	50	12	2387
HHMF4P040S	4.0	4	50	14	2387
HHMF4P045S	4.5	5	50	16	2974
HHMF4P050S	5.0	5	50	16	2974
HHMF4P060S	6.0	6	57	19	3121
HHMF4P070S	7.0	7	60	19	3529
HHMF4P080S	8.0	8	60	19	3653
HHMF4P090S	9.0	9	70	22	5786
HHMF4P100S	10.0	10	70	22	6256
HHMF4P110S	11.0	11	75	25	6890
HHMF4P120S	12.0	12	75	25	8162
HHMF4P140S	14.0	14	80	32	13406
HHMF4P160S	16.0	16	80	32	15496
HHMF4P180S	18.0	18	100	38	23558
HHMF4P200S	20.0	18	100	38	33065
HHMF4P220S	22.0	22	100	38	37798
HHMF4P250S	25.0	25	100	38	44183

Solid Carbide Ball Nose Helimills

Item Code	D1	D2	L1	L2	Coated
	mm	mm	mm	mm	Price in INR / Each
HHMB4P004S	0.4	3	38	1.2	2133
HHMB4P005S	0.5	3	38	1.5	2133
HHMB4P006S	0.6	3	38	1.5	2133
HHMB4P007S	0.7	3	38	1.8	2133
HHMB4P008S	0.8	3	38	2	2133
HHMB4P009S	0.9	3	38	2.2	2133
HHMB4P010S	1.0	3	38	3	2086
HHMB4P015S	1.5	3	38	5	2086
HHMB4P020S	2.0	3	38	7	2086
HHMB4P025S	2.5	3	38	7	2086
HHMB4P030S	3.0	3	38	10	2007
HHMB4P035S	3.5	4	50	12	2555
HHMB4P040S	4.0	4	50	14	2555
HHMB4P045S	4.5	5	50	16	3176
HHMB4P050S	5.0	5	50	16	3176
HHMB4P060S	6.0	6	57	19	3338
HHMB4P070S	7.0	7	60	19	3775
HHMB4P080S	8.0	8	60	19	3909
HHMB4P090S	9.0	9	70	22	6134
HHMB4P100S	10.0	10	70	22	6630
HHMB4P110S	11.0	11	75	25	7303
HHMB4P120S	12.0	12	75	25	8652
HHMB4P140S	14.0	14	80	32	14211
HHMB4P160S	16.0	16	80	32	16425
HHMB4P180S	18.0	18	100	38	24971
HHMB4P200S	20.0	18	100	38	35047
HHMB4P220S	22.0	22	100	38	40064
HHMB4P250S	25.0	25	100	38	46834



CONVERSION CHART											
INCH	WG	MM	INCH	WG	MM	INCH	WG/LG	MM	INCH	LG	MM
-	80	0.343	-	43	2.261	-	8	5.055	25/64	-	9.922
-	79	0.368	-	42	2.375	-	7	5.105	-	X	10.084
1/64"	-	0.397	3/32"	-	2.381	13/64	-	5.159	-	Y	10.262
-	78	0.406	-	41	2.438	-	6	5.182	-	Z	10.49
-	77	0.457	-	40	2.489	-	5	5.22	27/64	-	10.716
-	76	0.508	-	39	2.527	-	4	5.309	7/16"	-	11.112
-	75	0.533	-	38	2.578	-	3	5.41	29/64	-	11.509
-	74	0.572	-	37	2.642	7/32"	-	5.556	15/32	-	11.906
-	73	0.61	-	36	2.705	-	2	5.613	31/64	-	12.303
-	72	0.635	7/64"	-	2.778	-	1	5.791	1/2"	-	12.7
-	71	0.66	-	35	2.794	-	A	5.944	33/64	-	13.097
-	70	0.711	-	34	2.819	15/64	-	5.953	17/32	-	13.494
-	69	0.742	-	33	2.87	-	B	6.045	35/64	-	13.891
-	68	0.787	-	32	2.946	-	C	6.147	9/16"	-	14.288
1/32"	-	0.794	-	31	3.048	-	D	6.248	37/64	-	14.684
-	67	0.813	1/8"	-	3.175	1/4"	E	6.35	19/32	-	15.081
-	66	0.838	-	30	3.264	-	F	6.528	39/64	-	15.478
-	65	0.889	-	29	3.454	-	G	6.629	5/8"	-	15.875
-	64	0.914	-	28	3.569	17/64"	-	6.747	41/64	-	16.272
-	63	0.94	9/64"	-	3.572	-	H	6.756	21/32	-	16.669
-	62	0.965	-	27	3.658	-	I	6.909	43/64	-	17.066
-	61	0.991	-	26	3.734	-	J	7.036	11/16"	-	17.462
-	60	1.016	-	25	3.797	-	K	7.137	45/64	-	17.859
-	59	1.041	-	24	3.861	9/32"	-	7.144	23/32	-	18.256
-	58	1.067	-	23	3.912	-	L	7.366	47/64	-	18.653
-	57	1.092	5/32"	-	3.969	-	M	7.493	3/4"	-	19.05
-	56	1.181	-	22	3.988	19/64	-	7.541	49/64	-	19.447
3/64"	-	1.191	-	21	4.039	-	N	7.671	25/32	-	19.844
-	55	1.321	-	20	4.089	5/16"	-	7.937	51/64	-	20.241
-	54	1.397	-	19	4.216	-	O	8.026	13/16	-	20.638
-	53	1.511	-	18	4.305	-	P	8.204	53/64	-	21.034
1/16"	-	1.588	11/64"	-	4.366	21/64	-	8.334	27/32	-	21.431
-	52	1.613	-	17	4.394	-	Q	8.433	55/64	-	21.828
-	51	1.702	-	16	4.496	-	R	8.611	7/8"	-	22.225
-	50	1.778	-	15	4.572	11/32"	-	8.731	57/64	-	22.622
-	49	1.854	-	14	4.623	-	S	8.839	29/32	-	23.019
-	48	1.93	-	13	4.7	-	T	9.093	59/64	-	23.416
5/64"	-	1.984	3/16"	-	4.763	23/64	-	9.128	15/16	-	23.812
-	47	1.994	-	12	4.8	-	U	9.347	61/64	-	24.209
-	46	2.057	-	11	4.851	3/8"	-	9.525	31/32	-	24.606
-	45	2.083	-	10	4.915	-	V	9.576	63/64	-	25.003
-	44	2.184	-	9	4.978	-	W	9.804	1"	-	25.4



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